



MULTICLEAR® STRONG 6Wall

MULTICLEAR® STRONG 6 Wall is a unique range of extruded multiwall polycarbonate sheets specifically designed to be low U-value product with increased stiffnes, allowing cost saving and providing increased light transmittance due to less glazing bars required for installation.

MULTICLEAR® STRONG 6 W all is atransparent or translucent sheet with one or two sides UV protection.standart production available in thickness 8,10 and 16 mm ,in clear ,opal and bronze color.dust free knife citting is used in all formatting operations.

MULTICLEAR® STRONG 6 Wall has a 10 years limited warranty against discoloration,loss of impact strength and light transmission due to weathering.

ALSO AVAILABLE

MULTICLEAR® SOLAR CONTROL MULTICLEAR® HAMMER FINISH

MULTICLEAR® STRONG 6Wall BENEFITS:

- High light transmission
- Outstanding bending radius
- Cross structure offering increased stiffness
- Excellent thermal insulation

APPLICATION AREAS:

Building industry-roofing, cladding, sidewalls, conservatories, domes, skylights, sheds, carports, smoke vents, swimming pool covers, suspended ceilings, glasshouses, shopping centre roofing, railway / metro station, stadia roofing and partitions, **Agriculture** greenhouses, lorry / tractor ports and farm / barn buildings.

Packaging boxes for lamp optics, neon signs, pallet shields and protective covers for fragile items.

Advertising illuminated sins and panels.

MULTICLEAR® STRONG 6Wall TECHNICAL SPECIFICATIONS:

| MULTICLEAR STRONG 6Wall | Thickness [mm] | Rib Distance [mm] | Mass per unit area [g/m²] | U-Value [W/m²*K] | Width [mm] | | | | UV Side | Standart Colours | | |
|----------------------------|-------------------|-------------------------|---------------------------------|---------------------|------------|------|------|-----|----------------------|------------------|-------|--------|
| | | | | | 2100 | 1250 | 1200 | 980 | option | Clear | Opal | Bronze |
| <u> </u> 10mm | 8 | 10 | 1400 1500 | 2,5 | V | | | | 1(2) | | | |
| | 10 | 10 | 1500 1700 | 2,2 | | | | | 1(2) 1(2) | V | N. C. | N. |
| | 16 | 10 | 2500 2600 2700 | 1,9 | V | | | | 1(2) 1(2) 1(2) | | | K |

| Property | Value | Unit | Standart |
|--|---------|------------------------------------|------------|
| Physical properties | | | |
| Density | 1,2 | g/m³ | ISO 1183 |
| Refractive index | 1,586 | | ISO 489 |
| Moisture absorption 24 hours, 23 °C, 50% RH | 0,15 | % | |
| Mechanical properties | | | |
| Tensile strenght at yield (break) | 63 (70) | N/mm² | ISO 527 |
| Tensile elengation at yield (break) | 6 (110) | % | ISO 527 |
| Elastic modulus | 2300 | N/mm² | ISO 527 |
| Flexural modulus | 2300 | N/mm² | ISO 178 |
| Charpy unnotched impact strength +23 °C | NB | kj/m² | ISO 179/2D |
| Charpy unnotched impact strength -40 °C | NB | kj/m² | ISO 179/2D |
| Izod notched impact strength +23 °C | 65 | kj/m² | ISO 180/1A |
| Izod notched impact strength -30 °C | 10 | kj/m² | ISO 180/1A |
| Rockwell hardness | M70 | | ISO 2039-2 |
| Thermal properties | | | |
| Linear coefficient of thermal expansion (23-80 °C) | 0,7 | 10 ⁻⁴ x K ⁻¹ | |
| Vicat temperature VST/B 120 | 149 | °C | ISO 306 |
| Vicat temperature VST/B 50 | 148 | °C | ISO 306 |
| Heat deflection temperature, HDT A(1,80 N/mm²) | 132 | °C | ISO 75 |
| Heat deflection temperature, HDT B(0,45 N/mm²) | 142 | °C | ISO 75 |
| Specific heat capacity, Cp | 1,17 | kj/kg.K | |
| Thermal conductivity | 0,21 | W/m.k | DIN 52612 |

Properties reported here are typical values. 4D Yapı makes no representation that the material in any particular shipment will conform exactly to the values give. The above information is based upon experience and given in good faith. Due to many factors which are outside our knowledge and control, no warranty is given or is to be implied with respect to such information. Detailed product specification and technical manula/information is available on request.

